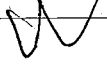


Work Order ID 84602

84602

May-17-12 10:10:06 AM

Item ID: D205-523-011 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Heli-Rappel, 300lb
Start Date: 5/17/12 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 5/17/12 Req'd Qty: 4.00 *4* Customer:
Reference: disassemble

Approvals: Process Plan:  Date: Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI9301	Rev A

110 Pick Kit 0.00

110

Packaging

Packaging

Memo

0.00

PULL FROM MEZZ:
2 X D205-523-011 B39740
2 X D205-523-011 B43009

DISASSEMBLE AND RETURN ALL PARTS TO STK:

16 X AN5-13A B M108167 X 8 M15928 X 8
32 X AN960JD516 B M17614 X 16 M199059 X 16
4 X D1005 B (BACK TO MEZZ) B39728 X 4
4 X D2224 B 24135 X 2 B340891 X 2
8 X D2229 B 17509 X 4 B333889 X 4
16 X MS21042L5 B M17651 X 8 M108827 X 8

✓ < 12/5/17

140

QC21- Final Inspection - Work Order Release 0.00

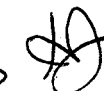
140

QC

Quality Control

Memo

0.00

12/5/23 

mf 12-05-22



DART
 Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY, ONT. CANADA K6A 1K7

TC APPROVAL # 09-89
 TEL: 1-613-632-5200

P/N	D205-523-011	Q=6	CHG002
DESC.	Heli Rappel Kit	STC	SH96-90
LOT	B39740	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA 02729-1

DART
 Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY, ONT. CANADA K6A 1K7

TC APPROVAL # 09-89
 TEL: 1-613-632-5200

P/N	D205-523-011	Q=6	CHG002
DESC.	Heli Rappel Kit	STC	SH96-90
LOT	B43009	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA 02729-1

DART
 Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY, ONT. CANADA K6A 1K7

TC APPROVAL # 09-89
 TEL: 1-613-632-5200

P/N	D205-523-011	Q=6	CHG002
DESC.	Heli Rappel Kit	STC	SH96-90
LOT	B39740	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA 02729-1

DART
 Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY, ONT. CANADA K6A 1K7

TC APPROVAL # 09-89
 TEL: 1-613-632-5200

P/N	D205-523-011	Q=6	CHG002
DESC.	Heli Rappel Kit	STC	SH96-90
LOT	B43009	STC	SR00511/2NY
MODEL	Bell 205/212/214/412	STC	SR00513NY

MADE IN CANADA 02729-1

Picklist Print

May-17-12 10:10:05 AM

Page 1

Work Order ID: 84602

Parent Item: D205-523-011

Parent Item Name: Heli-Rappel, 300lb

Start Date: 5/17/12

Required Date: 5/17/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP C99.08.19Re-formatEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5-13A Bolt		Purchased	No				Each	74.0000		-16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		16							
				116003		16							
				ST338		58							
				118983		8							
				121181		50							
D1005 Slide Bar		Manufactured	No				Each	2.0000		-4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		2							
				9728		2							
D205-523-011 Heli-Rappel, 300lb		Manufactured	No				Each	5.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		5							
				9865		1							
				9866		4							
D2224 Rappel Anchor		Manufactured	No				Each	0.0000		-4			
D2229 Doubler		Manufactured	No				Each	4.0000		-8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST006		4							
				55316		4							

M108167 X 8 5
M15928 X 8 5

9728 X 4 5

B40891 X 2 5
B34135 X 2 5

B17569 X 4 5
B33889 X 4 5

Picklist Print

May-17-12 10:10:05 AM

Page 2

Work Order ID: 84602

Parent Item: D205-523-011

Parent Item Name: Heli-Rappel, 300lb

Start Date: 5/17/12

Required Date: 5/17/12

Start Qty: 4.00

Required Qty: 4.00

MS21042L5

Purchased

No

Each 1,509.0000

-16

Nut

Location

Loc Qty

Loc Code

300	500
121652	500
ST300	1009
116105	5
116548	43
117611	18
119109	943

M17653 X 8 J L
M108827 X 8 J L

A N 9605D516

M17614 X 16 J L
M109059 X 16 J L

Status	Item ID	Rev	Name	Start Date	Quantity	Per UOM	Stop Date	Route	Seq	IL	Crap	Quantity	Comments	Date Last Mod	Add Date
	AN5-13A		Bolt	1/01/08	4.0000	Ea...	6/23/10	110				0.0000	6/23/10 1...	12/05/09	
	AN960JD516		Washer	1/01/08	8.0000	Ea...	6/23/10	110				0.0000	6/23/10 1...	12/05/09	
	D1005		Slide Bar	12/05/09	1.0000	Ea...	6/22/10	110				0.0000	6/22/10 1...	12/05/09	
	D1005	B	Slide Bar	1/01/08	1.0000	Ea...	12/05...	110				0.0000	12/05/09...	12/05/09	
	D2224		Rappel Anchor	12/05/09	1.0000	Ea...	6/23/10	110				0.0000	6/23/10 1...	12/05/09	
	D2224	E	Rappel Anchor	1/01/08	1.0000	Ea...	12/05...	110				0.0000	12/05/09...	12/05/09	
	D2229	B	Doubler	1/01/08	2.0000	Ea...	12/05...	110				0.0000	12/05/09...	12/05/09	
	D2229		Doubler	12/05/09	2.0000	Ea...	6/23/10	110				0.0000	6/23/10 1...	12/05/09	
	MS21042L5		Nut	1/01/08	4.0000	Ea...	6/23/10	110				0.0000	6/23/10 1...	12/05/09	

84602

List Lots

Page 1 of 1

May-17-12 9:56:49 AM

Criteria : Item ID: d205-523-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D205-523-011 Heli-Rappel, 300lb	Premier	39740	12/05/11	2.0000		QC21	CHG002	
	Mezz							
	Premier	43009	12/05/11	2.0000		QC21	CHG002	
	Mezz							
	Premier	9865	12/05/11	1.0000		QC21	CHG002	
	Mezz							
	Premier	9866	12/05/11	4.0000		QC21	CHG002	
	Mezz							
Total:				9.0000				